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*Noise test values: max. 38 dB(A) - Values determined at the igus $^{\circ}$ test-lab acc. to DIN 45635 (v = 1,8 m/s)



IPA classification - Report IG0704-400: ISO Class 1, according to standard DIN EN ISO 14644-1 for E3, Series E3.15.040.075.0 (at v = 0.5 m/s, 1 m/s, 2 m/s)



Special equipment: Electrically conductive ESD/ATEX version upon request



Rapid assembly time with "zipperbars on a strip"

0

When to use the Series E3.15:

- If a low-noise, vibration-free version is required
- At very high speeds and/or accelerations (Theoretically up to 100 g or 1000 m/s)
- Hard-wearing E-Chain® (more than 50 million cycles without abrasion)
- If a very light E-Chain® is required (up to 40% lighter than a comparable E2-E-Chain®)
- For the use of flat cables
- For small bending radii and small spaces
- If easy filling and assembly is required
- Minimal abrasion(e.g. cleanroom applications)



When not to use it:

- If a particularly low-cost, snap-open solution is required
- Series E/Z08 Easy Chain®, page 3.28
- If a simple, non snap-open E-Chain® is required
- Serie 08 E2 micro, page 5.34

E3 | Series E3.15

- Smooth running, due to the igus® approved "E6-Principle", 38db(A) max.*
- 2 For high speed and high accelerations
- Small pitch
- 4 3-piece Design
- Modular design- opening crossbars, interior separation and link all in one band
- **6** Easy cable access due to fast zip-open mechanism
- Extensive external bearing surfaces and high load capacity by means of interlocking bearing surfaces
- 8 Easy shortening/lengthening
- Suits flat cables
- Accessories, such as interior separations, strain relief and mounting bracket, are available





Order example complete E-Chain®

Please indicate chain-lenghts or number of links Example: 1 m or 60 links

1 m **E3.15.060.032.0**



E-Chain®

with 2 separators **E3.15.11** assembled every 2nd link



Interior separation

1 set **E3.15.060.12**



Mounting bracket





E3.15



Phone +49- (0) 22 03-96 49-800 22 03-96 49-222

System E3

Fax

0 +49-

Inner height: 15 mm

 FL_G FL_B S (FL_G)

S (FL_B)

Unsupported length

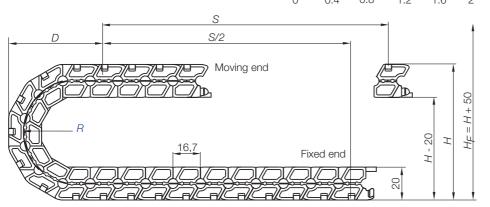
 FL_G = with straight upper run

Further information ▶ Design, page 1.12

 FL_B = with permitted sag

E3 | Serie E3.15 | Dimensions and Technical Data

1.0 Fill weight [kg/m] 0.8 0.6 FL_B 0.4 FL_G 0.2 0.1 0+ 0.2 0.6 0.8 Unsupported length FL_G / FL_B [m] Length of travel S [m] 0.4 0.8 1.2 1.6





Short travels unsupported

S = Length of travel

= Bending radius

= Nominal clearence height

 H_F = Required clearence height

radius in final position

D = Overlength E-Chain®

 $K = \pi \bullet R + \text{"safety"}$

Unsupported E-Chains® feature positive camber over short travels. This must be accounted for when specifying the clearance height H_F . Please consult igus® if space is particularly restricted.

Pitch = 16,7 mm/link Links/m = 60 (1.002 mm) Chain length = $\frac{5}{2} + K$

R	032	038	048	075
Н	84	96	116	170
D	59	65	75	102
K	135	155	185	270

The required clearance height:

 $H_F = H + 50 \text{ mm}$ (with 0,2 kg/m fill weight)





Technical Data







Details of material properties



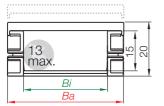
Speed / acceleration FL _G	max. 20 [m/s] / max. 200 [m/s²]
Speed / acceleration FL _B	max. 3 [m/s] / max. 6 [m/s²]
Gliding speed / acceleration (maximum)	upon request
permitted temperature °C	-40° up to +70° C
Flammability class	VDE 0304 IIC UL94 HB

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Series E3.15 - snap-open along outer radius

E3 | Series E3.15 | Product Range



Part No.	Bi [mm]	Ba [mm]	R [mm]	Bending radii	Weight [kg/m]
E3.15.020.	.0 20	32	032 038	048 075	≈ 0,22
E3.15.040.	.0 40	52	032 038	048 075	≈ 0,25
E3.15.060.	.0 60	72	032 038	048 075	≈ 0,32

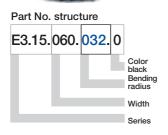


The bending radii 038 075 are available upon request for Series E3.15.020

Delivery time: approx.6-8 weeks after receipt of order!

Supplement Part No. with required radius. Example: E3.15.060. 032.0

0 = standard color, other colors ▶ page 1.39 · Pitch = 16,7 mm/link - Links/m = 60





E3 | Series E3.15 | Accessories | Interior Separation

Vertical separator,

slotted (single) E3.15.01

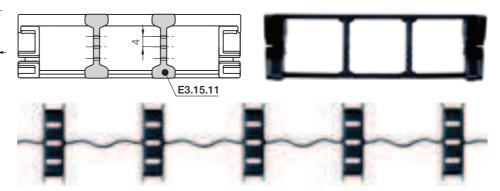
unassembled assembled E3.15.11

Vertical separator on a strip unassembled E3.15.01.10 assembled **E3.15.11.10**

Vertical separators

Vertical separators are used if a vertical subdivision of the E-Chain® interior is required -

- Subdivision with vertical separator E3.15.11 (slotted 3 times)
- Five vertical separators altogether on one strip over ten chain links are mounted on the opening crossbars. In this way, controlled chambers are formed, which prevent the sensitive electrical circuit from outage



E3 | Series E3.15 | Accessories | Mounting Brackets



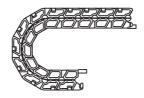




Mounting angle - Polymer

- For fastening the E-Chain® to the fixed end
- Simple fastening to base is possible
- Corrosion-resistant
- Various mounting options
- Easy to assemble

Moving end E3.15...1



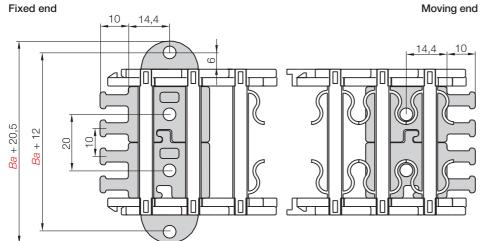


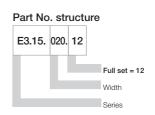


E3.15.....2 Fixed end

Example: Possible installation conditions for E3 mounting brackets

E3.15.....2 Dimensions and E3.15...1 order configurations





For	Part No. full set	Part No.	Part No.
E-Chain®	strain relief for both sides	strain relief for both sides	mounting angle
	+ 2 mounting angles		(single part)
E3.15.020.	E3.15.020.12	E3.020.12	E3.15.00
E3.15.040.	E3.15.040.12	E3.040.12	E3.15.00
E3.15.060.	E3.15.060.12	E3.060.12	E3.15.00

Full set, for both ends: E3.15. 020. 12 Single-part order: E3.15. 020. 1

Moving end mounting bracket E3.15. 020. 2

Fixed end mounting bracket





E3.15.XXX.12



E3 with strain relief for both sides and mounting angles

